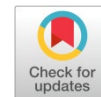


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Research article

Formation processes of point defects in zirconium under the impact of neutrons in nuclear reactor conditions

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ABSTRACT

In thermal energetic nuclear reactors with power parameters of 400–1200 MW, the recoil energy given to the nuclei and the energies of the scattered neutrons due to the elastic scattering of thermal and fast neutrons in the nuclear reactor materials were determined. Based on recoil energies, the rates of generation of point defects that can be formed in the example of zirconium metal and the parameters of diffusion and recombination processes have been determined.

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KEYWORDS

Defects
Zirconium metal
Neutrons
Nuclear reactor
Recoil energies



1. Introduction

After the nuclear reactor accidents in Chernobyl and Fukushima, the safety problem in nuclear energy and technology has become especially important. Various aspects of this problem have been analyzed by the leading infrastructures and specialists of nuclear countries, the main reasons have been revealed, the scientific basis of safe nuclear reactors has been worked out, and real examples are already being applied. In nuclear energy reactors based on nuclear fission processes, the probability of an accident is mainly the occurrence of defects in nuclear reactor materials under the influence of factors such as high-energy radiation, particles, shrapnel, and temperature specific to the reactor environment. As a result, the materials lose their structural form and properties [1–15].

In the normal operating mode of nuclear reactors, materials are exposed to ionizing rays and particles under various conditions [16–20]. As a result of these processes, defects occur in the reactor materials, and in extreme cases, these factors show their effect. Therefore, it is of great importance to study the processes occurring in the nuclear reactor of thermal insulation material of nuclear reactors, the materials under the influence of radiation, particles, and temperature factors that exist in the normal operating mode of nuclear reactors and to characterize the defect cases that may arise as a result of them.

In the presented article, the processes of energization and defect formation of zirconium metal, which is the main component influence of neutrons released in the active zone of a water-cooled nuclear reactor, were theoretically studied [21–29].

2. Method

Research object. 99.9% pure zirconium was taken as the research object. Characteristic parameters of the processes of energy transfer to zirconium and defect formation were determined during the influence of neutrons under the conditions specific to water-cooled nuclear reactors [4, 5].

U235 was used as a fuel in the nuclear reactor (Tables 1–2). The energy distribution in MeV according to the fission products is given in Table 3.

Table 3 shows the values of nuclear densities of the most commonly used materials in the nuclear reactor [24, 25, 27].

Based on the given data and the theoretical data related to the interaction of the released energy carriers with metallic materials, the amount of energy given to zirconium metal as a result of these processes and the amount of point defects were evaluated.

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Table 1. Parameters of VVER, PWR, BWR type nuclear reactors with potency of 440–1200 MW working with thermal neutrons [4, 5].

| | |
|--|--|
| The average density of thermal neutrons in the active zone | $2.7 \times 10^{13} - 4.4 \times 10^{13}$ neutron/cm ² .s |
| The average density of fast neutrons in the active zone | $1.9 \times 10^{14} - 4.0 \times 10^{14}$ neutron/cm ² .s |
| The average density of fast neutrons | 1×10^{14} neutron/cm ² .s |
| $E_n > 0.1$ MeV neutron influence (40 years) | $5 \times 10^{19} - 1 \times 10^{20}$ neutron/cm ² .s |

3. Results and discussion

In reactors operating with thermal neutrons, the maximum distribution of U^{235} due to the energy of neutrons from fission products can be taken as approximately $E_n \approx 2$ MeV [4–9, 23–25]. The maximum energy that can be given to the nuclei during the interaction of these neutrons with the above-mentioned nuclear reactor materials by the elastic scattering mechanism is determined by the following formula.

$$E_{\text{repuled}}(\text{max}) = 4AE_n \cos^2 \varphi / (1 + A)^2 \quad (1)$$

where φ is the angle of recoil from the locations of the nuclei under the influence of neutrons and A is the mass of the nuclei entering the nuclear materials. During the report, the recoil angles $\varphi = 0^\circ$ and $\varphi = 45^\circ$ corresponding to the maximum and minimum values of the recoil energy were taken into account. The obtained results are presented in Table 4.

Energy loss of neutrons in nuclear reactor materials is characterized by the ξ average logarithmic decrement of energy [22–27].

$$\xi = \ln \frac{E_0}{E_1} = 1 + \frac{(A-1)^2}{2A} \ln \frac{A-1}{A+1} \quad (2)$$

Since the atomic masses of the elements included in the nuclear reactor materials are $A > 10$, the number of collisions to reduce the neutrons from $E_0 = 2$ MeV to the thermal state is empirically calculated with the following formula.

$$Z = \frac{18.2}{\xi} \quad (3)$$

The obtained results are given in Table 5.

We obtained values characterizing the average energy loss during neutron deceleration from $E_0 = 2$ MeV to $E = 0.0253$ eV with Eqs. 2 and 3.

Table 2. Values of the energy released as a result of the act of fission of the U^{235} nucleus.

| Nucleus | U^{235} |
|--|-----------|
| The kinetic energy of the fragments, E_{frag} , MeV | 166 |
| Instant gamma quanta, $E_{\gamma, \text{ins}}$, MeV | 7.2 |
| Delayed gamma quanta, $E_{\gamma, \text{det}}$, MeV | 7.2 |
| The energy of neutrons, E_n , MeV | 4.9 |
| The energy of Beta particle, E_β , MeV | 9.0 |
| Anti neutrinos, E_ν , MeV | 10 |

Table 3. Nuclear reactor materials and their nuclear residues.

| The elements in the composition | $\frac{\rho}{A}$ ρ : density, g/cm ³ ; A : atomic mass | $N_i = \frac{\rho}{A} N_A$ N_A : Avogadro's number or Avagadro's constant, nucleus/cm ³ |
|---------------------------------|--|---|
| Be (beryllium) | 0.205 | 1.27×10^{23} |
| Al (aluminum) | 0.100 | 6.23×10^{22} |
| Fe (iron: ferrum) | 0.140 | 8.72×10^{22} |
| Cd (cadmium) | 0.076 | 4.73×10^{22} |
| Nb (niobium) | 0.092 | 5.73×10^{22} |
| Zr (zirconium) | 0.071 | 4.42×10^{22} |

$$\bar{E} = \frac{E_0 - E_{\text{ist}}}{Z} \quad (4)$$

The energy given to the nuclei during the first or every collision was determined by Eq. 1.

The obtained results show that the recoil energy received by the nuclei during the first scattering from the nuclear reactor materials (Table 4) is higher than the average recoil energy (Table 5) determined based on the Eq. 4. The threshold energy \bar{E}_{recoil} of removal of atoms from the crystal lattice sites in structural materials [4, 5, 25–27] can be determined approximately by the following equation:

$$E_h(\text{atom}) = 2.5E_d \quad (5)$$

where E_d is the bond energy in the structural lattice of atoms ($E_d \sim 40$ eV). Therefore, the energy supplied to the structural material atoms during the neutron scattering process (Table 4) will be sufficient for their participation in the subsequent defect-formation processes.

One of the important factors in the process of defect formation under the influence of neutrons in reactor conditions is the free escape distance of neutrons in reactor materials. Free escape distances of neutrons due to absorption and scattering were calculated on the example of iron (Fe) and zirconium (Zr), which are widely used in structural materials. Based on the values of the macroscopic cross sections ($\sum_i = \sigma_i N_i$, \sum_i : summation index) determined on the basis of microscopic cross sections of thermal and fast neutron absorption (σ_a) and scattering (σ_s) processes in these materials has been studied.

$$\lambda_i = \frac{1}{\sum_i} \quad (6)$$

Table 4. Repulse energies that can be imparted to nuclei contained in nuclear reactor materials as a result of elastic scattering of neutrons.

| Elements | $E_{\text{repuled}}(\text{max})$ in eV at value of $\varphi = 0^\circ$, $\cos \varphi = 1$ | $E_{\text{repuled}}(\text{min})$ in eV at value $\varphi = 45^\circ$, $\cos \varphi \approx 0.707$ |
|-------------------|---|---|
| Al (aluminum) | 2.75×10^5 | 1.37×10^5 |
| Fe (iron: ferrum) | 1.37×10^5 | 6.15×10^4 |
| Cd (cadmium) | 7.00×10^4 | 3.50×10^4 |
| Nb (niobium) | 8.42×10^4 | 4.21×10^4 |
| Zr (zirconium) | 8.60×10^4 | 4.29×10^4 |
| Be (beryllium) | 7.25×10^5 | 3.60×10^5 |

Table 5. Parameters of energy loss processes during scattering of neutrons with an energy of 2 MeV from nuclear reactor materials.

| Isotopes of elements included in nuclear reactor materials | The energy of 2 MeV neutrons after scattering from nuclei, eV ($E' = \left(\frac{A-1}{A+1}\right) \cdot E_0$) | $\xi = 1 + \frac{(A-1)^2}{2A} \ln \frac{A-1}{A+1}$ | $Z = \frac{18.2}{\xi}$ | $\bar{E}_{\text{repulse}} = \frac{E_0 - E'}{Z}$ |
|--|---|--|------------------------|---|
| ⁹ Be | 1.28×10 ⁶ | 0.546 | 34 | 5.89×10 ⁴ |
| ²⁷ Al | 1.72×10 ⁶ | 0.065 | 280 | 7.14×10 ³ |
| ⁵⁶ Fe | 1.93×10 ⁶ | 0.009 | 2022 | 9.89×10 ² |
| ⁹¹ Zr | 1.96×10 ⁶ | 0.013 | 1400 | 1.43×10 ³ |
| ⁹³ Nb | 1.96×10 ⁶ | 0.010 | 1820 | 1.10×10 ³ |
| ¹¹² Cd | 1.96×10 ⁶ | 0.002 | 9100 | 2.19×10 ² |

Free escape distances were determined with the above-mentioned equation (Table 6).

During the elastic scattering of neutrons from zirconium nuclei, the recoil energy given to the first scattered nuclei varies in the range of $E_{\text{recoil}} = (4-8) \times 10^4$ eV. The first scattered atoms (FSA) start displacement cascades by diffusion in the medium and new interaction with the atoms in the lattice nodes. Probabilities, times, and conditions of occurrence of these cascades are described in detail in Refs. [4–6]. When the energy of the first extracted atoms exceeds 40 kW, displacement cascades occur independently of each other in the form of sub-cascades [6]. Displacement cascades are divided into the following stages [4–6]:

-Stage I: Displacement, $\tau_I = 10^{-23} - 10^{-20}$ seconds.

-Stage II: Ballistic stage, $\tau_{II} = 10^{-16} - 10^{-13}$ seconds before collision between atoms.

-Stage III: Relaxation stage, $\tau_{III} \leq 10^{-10}$ seconds.

As can be seen in Table 6, the macroscopic cross-sections of thermal and fast neutron absorption processes in nuclear reactor materials containing Fe-56 and Zr-91 are much smaller than the microscopic cross-sections of scattering processes. Therefore, the free escape distance for both neutrons in these materials has been determined. An approximate comparison of the thicknesses (l) of structural parts based on Fe and Zr in nuclear reactors and the free escape distances (λ_s) of neutrons shows that both thermal and fast neutrons can be scattered only once in zirconium-based structural parts ($l_{\text{thick}} < \lambda_s$). During this scattering, depending on the scattering angle, the rate of formation of vacancy and internodal atoms in the structural material can be determined by taking into account the recoil energy $E_{\text{recoil}} \approx (4.3 \div 8.6) \times 10^4$ eV given to the nucleus and the threshold energy for removing atoms from the lattice site:

$$W_{\text{def}}(i, V_i) = \Phi_n \cdot \frac{E_{\text{recoil}}}{E_h(\text{atom})} \quad (7)$$

where, $W_{\text{def}}(i, V_i)$ is the defect formation rate and Φ_n is the flux density of fast neutrons.

During the scattering of thermal neutrons from zirconium nuclei, the recoil energy given to the nuclei E_{recoil} (thermal neutron) < 4.5 eV, in defect formation processes, the values of the flux density of fast neutrons in nuclear reactors operating with thermal neutrons with a power of 400–1200 MW were taken into account, and $\Phi_n = (1.9-4.0) \times 10^{14}$ neutron/cm².s was taken [4–6]. The speed of defect processes on the surface of zirconium in a reactor with a power of 1200 MW is formed.

$$W_{\text{def}}(i, V_i) \approx (1.7-3.4) \times 10^{17} \text{ atom/cm}^2 \cdot \text{s} \quad (8)$$

In a thermal reactor with a power of 400 MW, $W_{\text{def}}(i, V_i)$ can vary in the following range of values.

$$W_{\text{def}}(i, V_i) = (0.82-1.63) \times 10^{17} \text{ atom/cm}^2 \cdot \text{s} \quad (9)$$

where i is metal atoms sliding between lattice nodes, V_i is their vacancy.

Due to the energy supplied to the zirconium nucleus as a result of the elastic scattering of neutrons, the process of defect formation can be shown schematically as follows:



After the first atomic output, the energy of the atoms will be as follows.

$$E' = E_0 - E_{\text{threshold}} \quad (11)$$

These atoms will cause diffusion and point collisions in the crystal structure. The diffusion of internodal atoms is expressed by the following formula.

$$D = D_0 \cdot \exp(-E_a/kT) \quad (12)$$

Table 6. Free escape distance due to the absorption and scattering processes of thermal and linear neutrons in iron and zirconium-containing materials.

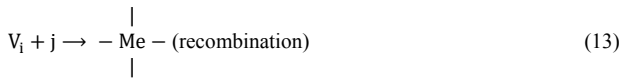
| Element | The macroscopic cross sections, $\sum i = \sigma_i \cdot N_i$, 1/cm | | | | $\lambda_{\text{scattering}} = \frac{1}{\sum \text{scattering}}$ | |
|---------|--|---------------|--------------------------|---------------|--|---------------|
| | For absorption processes | | For scattering processes | | Thermal neutrons | Fast neutrons |
| | Thermal neutrons | Fast neutrons | Thermal neutrons | Fast neutrons | | |
| Fe-56 | 0.2224 | 0.009 | 0.9505 | 0.0741 | 1.05 | 19.49 |
| Zr-91 | 0.0082 | 0.001 | 0.2846 | 0.0031 | 3.5 | 322.6 |

Table 7. Diffusion parameters of point radiation defects in Zr.

| T (K) | D=D ₀ .exp(-E _a /kT), m ² /s | L = √(D.τ _I), nm | | L _{II} /a | L _{III} /a |
|-------|---|-------------------------------------|--------------------------------------|--------------------|---------------------|
| | | τ _{II=10} ⁻¹³ s | τ _{III=10} ⁻¹⁰ s | | |
| 298 | 3.148×10 ⁻⁵ | 0.56 | 5.61 | 1.55 | 4.29 |
| 573 | 3.266×10 ⁻⁵ | 0.61 | 5.71 | 1.69 | 4.68 |

For zirconium, D₀=3.4×10⁻⁵ m²/s, E_a=1.98 eV [4–6, 14]. During the impact of fast neutrons on the zirconium material, as a result of elastic scattering from the nuclei, due to the recoil energy provided by each neutron, approximately N_d(i,V_i)=(4.3–8.6)×10². (i,V_i) pairs can be formed.

The internodal atoms and vacancies created according to Eq. 9 can be recombined according to the following processes [4, 5].



where S is the defect flux.

Under the influence of neutrons, taking into account the creation of vacancies and atoms between lattice nodes in a stoichiometric ratio, in a simplified case, the rates of formation of defect pairs (V_i,j) can be expressed as follows.

$$\frac{dN_d}{dt} = (V_i, j) - \alpha N_d^2 \quad (15)$$

where τ and α are irradiation time and recombination constant [4, 14, 15].

$$\alpha = 4\pi r_{IV}(D_i + D_v)\Omega \quad (16)$$

where D_i and D_v are diffusion constants of internodal atoms and vacancies; Ω is the volume of j-type point defects in m³, and r_{IV} is the recombination radius, which is usually equal to the lattice constant a.

For simplicity, the vacancies can be assumed to be at rest relative to the internodal atoms. Taking point defects as spherical in internodal atomic dimensions, their volumes can be calculated by the expression Ω=4/3πr³.

For zirconium atoms, the value of the recombination constant can be approximately calculated using Eq. 15 based on the diffusion constant D₀, the activation energy E_a, and the lattice constant a = 0.361 nm. It should be noted that all calculations have been done by the author.

$$\alpha = 8.35 \times 10^{15} \text{ s}^{-1} \quad (17)$$

In water-cooled nuclear reactors with power parameters P=440–1200 MW we can see the dominance of recombination processes at any value of Nd by Eq. 14, the values of the rate of formation of point defects due to the elastic scattering of the neutrons as a result of the elastic scattering of the nuclei of zirconium metal element atoms determined based on the fast neutron flux density values and on the basis of their recombination constant values calculated.

The values of the diffusion constants of internodal atoms at T=298 K and 573 K were calculated based on Eq. 11 and the values of the

possible displacement determined by the simplified expression are given in Table 7.

Conditionally, if we assume that the point defects formed under the influence of fast neutrons impacting every 1 cm² of metal surface mainly spread over the diffusion distance L within τ_{ik}=10⁻¹⁰ s the density of point defects V=5.71×10⁻⁷ cm³ in the volume of the rectangular prism formed is approximately the following expression.

$$[N_d] = \frac{W(i, V) \cdot \tau_{ik}}{V} \approx 5.9 \times 10^{13} (i, V) / \text{cm}^3 \quad (18)$$

If we put the approximate values and a into Eq. 14, we can see that at T=573 K the processes of recombination of point defects go much faster than the processes of formation.

As can be seen from the Table 7, the subsequent collision processes of the first point defects cover a distance of 1.5–1.7 lattice constant in the temperature interval T=238–573 during the transfer time. During the relaxation time of point radiation defects, it crosses the lattice constant distance in the same temperature interval. The processes of interaction of point defects with biographical defects that may be present in zirconium are not followed in this paper. Point defects relaxed by these distances undergo recombination processes. Therefore, zirconium metal can be used for a long time in water-cooled thermal energy reactors [25, 29].

4. Conclusions

The processes of energy loss of neutrons and recoil energy given to atoms during elastic scattering with zirconium, a thermal insulation element material, in thermal and fast neutron fluences characteristic of thermal nuclear reactors with power parameters of 400 and 1200 MW have been theoretically studied.

Speeds of point defect formation processes, recombination constant of point defects in simplified versions, diffusion constant, and diffusion distances in the course of the processes taking place with their participation were evaluated due to the recoil energies given to metal atoms during the elastic scattering of neutrons. The obtained results can be used to explain the ability of zirconium to work in the field of long-term neutron influence in the active zone of a nuclear reactor.

CRediT authorship contribution statement

A.A. Garibov: Writing – original draft, Conceptualization, Investigation, Writing – review & editing.

Data availability

The data underlying this article will be shared on reasonable request to the corresponding author.

Declaration of competing interest

The authors declare no competing interests.

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